



We'd like to thank you for purchasing a *ShuttleSlide* product. We value your business and pride ourselves on superior craftsmanship and customer support. If there are any questions this document fails to answer clearly, please do not hesitate to contact us. We will respond in most cases within a few minutes and never longer than 24 hours.

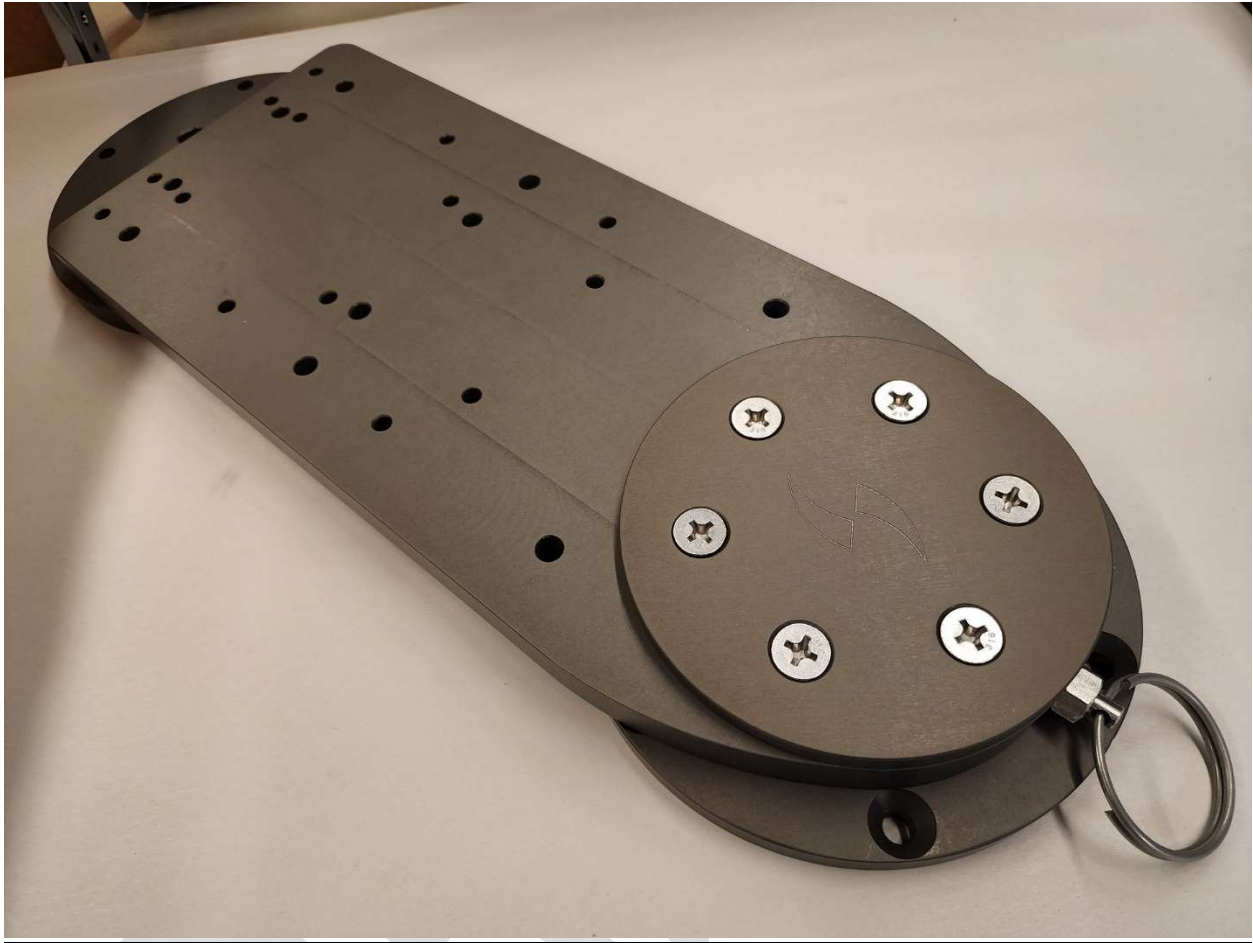
Email us at support@shuttleslide.com or call us via phone M-Sa 9-5PM EST: 321.345.3315

This document will cover a typical installation of a **7.5R series mount**. However, every boat is unique and sometimes requires customized installation. As such, there will be variations that are possible that can't be covered within the scope of these instructions. If you need help, please reach out to us and we will gladly help with any questions you may have. **We strongly suggest you read through these instructions fully before you begin the installation or operate the mount.**

!! Important information !!

- **FOLLOW ALL PRECAUTIONS FROM YOUR TROLLING MOTOR MANUFACTURER**
- **ALL fasteners must be used.** Failure to populate all original holes with fasteners will reduce the strength of the mount and can lead to premature failure or damage. **Failure to use all fasteners will void the warranty.**
- **CRITICAL: All fasteners shall be lightly lubricated** to prevent seizing or galling before tightening. Failure to do this will increase the chance for galling dramatically.
- **DO NOT USE POWER TOOLS TO TIGHTEN FASTENERS OR YOU RISK GALLING THE NUT TO THE BOLT.**
- Do not over tighten the 3/8-16 flat head bolts between the deck and the mount such that the mount is no longer flat. Warping of the mount will greatly increase how much force is required to move the mount.

Important information



- The fasteners shown above come pre-installed, but not tight. These must be tight with normal hand tools before using as the last installation step.
 - Please, do not use power tools on any fasteners. Ever.
- The 6-hole countersink pattern in the base plate are used to install the mount to your deck. **All 6 MUST be used.**
- Pull the pin straight back to rotate. **Always** pull straight back and NOT from the side.